

CONVERT YOUR STANCHIONS TO TIE STALLS WITH MERRILL STALL CONVERSIONS

- Clamp to existing stall post
- Ideal for cows that have trouble getting up in stanchion stalls



STYLE #1: Inverted Loop

Necessary Items:

Inverted loop
#25 3-bolt T-clamp
Arch Tie Chain
M-87 w/push-in or M-87-0 w/pull-out snap
M-85A Heavy Nylon Neck Strap



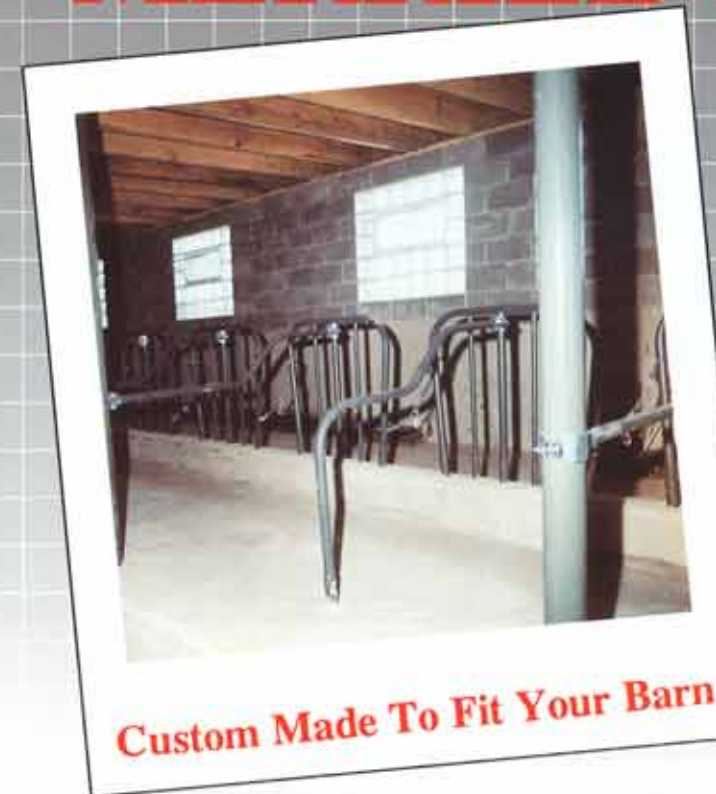
STYLE #2: Tie Stall

Necessary Items:

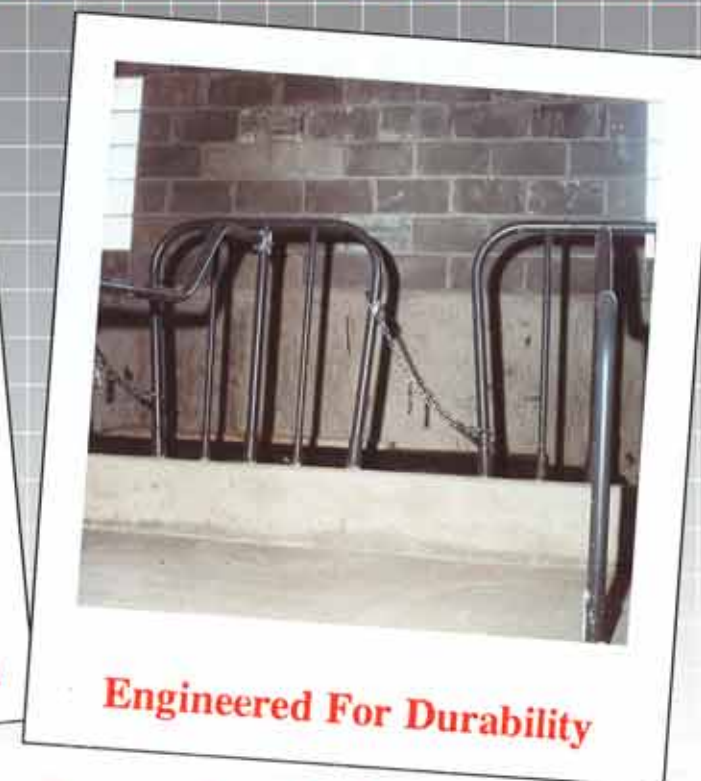
Tie stall w/out sure stops **OR**
Tie stall w/2 sure stops & R.S.
(recommended for stall widths over 3'4")
#25 3-bolt T-clamp
Arch Tie Chain
M-87 w/push-in or M-87-0 w/pull-out snap
M-85A Heavy Nylon Neck Strap

Supply drawing of barn layout with stall measurements, walkways & alleys.
MERRILL will do the rest.

MERRILL TIE STALLS



Custom Made To Fit Your Barn



Engineered For Durability

#12A Calf Stall

Width from 2'0" to 2'6"
9" neck opening
30" above curb

#12YS Young Stock Stall

Width from 2'6" to 3'6"
9" neck opening
32" above curb

#12 Cow Stall

Width from 3'2" to 4'4"
12" neck opening
36" above curb

#12W Wide Cow Stall

Width from 4'2" to 4'8"
12" neck opening
36" above curb
4 sure stops per stall

Two styles available

(square or bent over square)

All welded construction

(one piece arch w/welded center post & welded sure stops)

Proven long lasting Elyria steel

Tensile: Min. 75,000 Avg. 90,000
Yield: Min. 50,000 Avg. 70,000
Carbon: .35% Manganese: 1.35%

Heat treated tubing

(permits welding while retaining steel strength = stronger welds)

Double wall welded rust shield

(on all posts entering the cement)

	MERRILL	Competitors (w/plastic RS)
Post 1-5/8" OD, 10 ga. wall	.138"	.138"
Rust Shield 2" OD, 8 ga. wall	.170"	.000"
Total steel at cement line	.308"	.138"

Seen the Rust: Buy the Best!!

(ask your MERRILL dealer for more details)

Sold
By: